

GLYPTAL

INC.

Specialty Coatings
305 Eastern Ave
Chelsea, MA 02150

PRODUCT DATA SHEET

ATTN
Dennise

DESCRIPTION: G-1221 White Undercoat

WET SAMPLE

% Vol. Solids	41.9 ± .3
% Wt. Solids	60.5 ± 1
Viscosity (KU's)	70-75
Flashpoint, CC/PM	
V.O.C. Lb/gal.	3.96
Weight/gal.	10.0 ± .1
Solid Weight/gal.	14.5 ± .1

APPLICATION

Mix Ratio by Vol.	
Reducer	6710 / G3190 / G1500
Reduced Visc. (Zahn #2)	
Reducer Ratio	3:1
Substrate	CBS
Dry Film Thickness, Mils	1-1.5
Method	Spray Conventional

CURE

Flash-Off Time, Min.	
Tackfree Time, Min.	30 min.
Dry to Handle, Hrs.	
Bake Schedule	

DRY FILM PROPERTIES

Color	White
Gloss, 60	80+
Pencil Hardness	
Flexibility	
Impact Resistance	
Direct	
Indirect	
Adhesion, Cross Hatch	Excellent
Salt Fog Resistance	
QUV Resistance	
RESISTIVITY	1500 v/mil